

SAFETY DATA SHEET

1. Identification

Product identifier	RENEGADE XL10F		
Other means of identification			
Brand Code	8860		
Recommended use	For Industrial Use Only		
Recommended restrictions	Avoid dry cutting, blasting, or dust generation.		
Manufacturer/Importer/Supplier/Distributor information			
Manufacturer			
Company name	HarbisonWalker International		
Address	1305 Cherrington Parkway, Suite 100		
	Moon Township, Pennsylvania 15108 US		
Telephone	General Phone: 412-375-6600		
Website	www.thinkHWI.com		
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300	

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Magnesium Oxide		1309-48-4	60 - 80
Aluminium		7429-90-5	2.5 - 10
Aluminium Oxide (Non-Fibrous)		1344-28-1	2.5 - 10
Graphite		7782-42-5	2.5 - 10
Calcium Oxide		1305-78-8	1 - 2.5
Carbon Black		1333-86-4	0.1 - 1
Phenol		108-95-2	0.1 - 1
Other components below reportable I	evels		2.5 - 10

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4. First-aid measures

Inhalation Skin contact Move to fresh air. Call a physician if symptoms develop or persist.

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact	Rinse with water. Get medical attention if irritation develops and persists.		
Ingestion	Rinse mouth. Get medical attention if symptoms occur.		
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.		
Indication of immediate medical attention and special treatment needed	Treat symptomatically.		
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.		
5. Fire-fighting measures			
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.		

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7 Handling and storage	

7. Handling and storage

Precautions for safe handling	Observe good industrial hygiene practices.
Conditions for safe storage,	Store away from incompatible materials (see Section 10 of the SDS).
including any incompatibilities	

8. Exposure controls/personal protection

Occupational exposure limits This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Calcium Oxide (CAS 1305-78-8)	PEL	5 mg/m3	
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
US. OSHA Table Z-3 (29 CFR 1910.1000)			
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Туре	Value	Form
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
US. ACGIH Threshold Limit	Values		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
US. NIOSH: Pocket Guide to	Chemical Hazards		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3 5 mg/m3	Respirable. Welding fume or
		10 mg/m3	pyrophoric powder. Total
Calcium Oxide (CAS 1305-78-8)	TWA	2 mg/m3	TOTAL
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3	
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
logical limit values	No biological exposure limits noted	for the ingredient(s).	
oosure guidelines	The resin binder in this product was free-phenol (less than 100ppm in th conditions, thermal decomposition p formaldehyde, phenol and aromatic	is refractory product) and no free products may still include carbon	e-formaldehyde. Under cer
propriate engineering htrols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
ividual protection measures, Eye/face protection	such as personal protective equip Wear safety glasses with side shield		
Skin protection			
Hand protection	Wear appropriate chemical resistan	t gloves.	
Other	Wear suitable protective clothing.		
Respiratory protection	Use a NIOSH/MSHA approved resp exceeding the exposure limits.	pirator if there is a risk of exposu	re to dust/fume at levels
Thermal hazards	Wear appropriate thermal protective	e clothing, when necessary.	

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.

Conditions to avoid	Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.
	The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.
Incompatible materials	Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.
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11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.		
Skin contact	No adverse effects due to skin contact are expected.		
Eye contact	Direct contact with eyes may cause temporary irritation.		
Ingestion	Expected to be a low ingestion hazard.		
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.		
Information on toxicological effe	ects		
Acute toxicity	Not available.		
Skin corrosion/irritation	Prolonged skin contact may ca	use temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.		
Respiratory or skin sensitization	I		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.		
IARC Monographs. Overall E	Evaluation of Carcinogenicity		
US. National Toxicology Pro Not listed.	gram (NTP) Report on Carcino		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
12. Ecological information			
Ecotoxicity		environmentally hazardous. However, this does not exclude	
	Skin contact Eye contact Ingestion Symptoms related to the physical, chemical and toxicological characteristics Information on toxicological effe Acute toxicity Skin corrosion/irritation Serious eye damage/eye irritation Respiratory or skin sensitization Serious eye damage/eye irritation Respiratory or skin sensitization Skin sensitization Germ cell mutagenicity Carcinogenicity IARC Monographs. Overall E Carbon Black (CAS 1333- US. National Toxicology Pro Not listed. US. OSHA Specifically Regu Not regulated. Reproductive toxicity Specific target organ toxicity - single exposure Specific target organ toxicity - repeated exposure Aspiration hazard 12. Ecological information	Skin contactNo adverse effects due to skinEye contactDirect contact with eyes may ofIngestionExpected to be a low ingestionSymptoms related to the physical, chemical and toxicological characteristicsDirect contact with eyes may ofInformation on toxicological effectsDirect contact with eyes may ofAcute toxicityNot available.Skin corrosion/irritationProlonged skin contact may canSerious eye damage/eye irritationDirect contact with eyes may ofRespiratory or skin sensitization Respiratory sensitizationNot a respiratory sensitizer.Skin sensitization Germ cell mutagenicityNot a respiratory sensitizer.Skin sensitization Carbon Black (CAS 1333-86-4)Not allowed skin contact may can mutagenic or genotoxic.US. OSHA Specifically RegulatedSubstances (29 CFR 191 Not regulated.Reproductive toxicity single exposureThis product is not expected to Specific target organ toxicity - single exposureNot classified.Specific target organ toxicity - single exposureNot classified.Specific target organ toxicity - single exposureNot classified.Specific target organ toxicity - single exposureNot an aspiration hazard.12. Ecological informationNot an aspiration hazard.13. Ecological informationThe product is not classified as	

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal consideration	ns
Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Hazard categories

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Aluminium Oxide (Non-Fibrous)	1344-28-1	2.5 - 10	-
Aluminium	7429-90-5	2.5 - 10	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated. (SDWA)

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Listed: February 21, 2003

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon Black (CAS 1333-86-4)

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminium (CAS 7429-90-5) Carbon Black (CAS 1333-86-4) Magnesium Oxide (CAS 1309-48-4)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date Revision date	05-28-2015 08-31-2018
Version #	02
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.